**CHANGE OVER ARUTHORIZATION**

**Product: *PREMIER VALUE 6LB.***

**Pouch Specifications:**

* **COMPARE POUCH TO MASTER FOR ART WORK ( Front and Back of Pouch)**
* Dimensions of pouch are: L 12.25” x W 9.5” x 3.0” gusset
* Pouch fitted with gusseted bottom and zipper top

**Pouch Machine Recipe:**

* Select program titled (6LB) on Leepack machine
* Use program #6 on the scales
* Set speed at 28 per minute

**Case Specification:**

* Case is brown corrugated with black print and barcode – Black Print reads PREMIER VALUE 6LB. EPSOM SALT POUCHES – 6 EACH

BARCODE READS – 00840986026720

* Case inside dimensions are: 9”W x 8-1/2”D x 19-1/2”L

**Packing Specification:**

* 6 ct. pouches / case , packed horizontally into case
* Date code to be applied both to pouch and case
* The four digit date code represents the date of packaging (i.e. 02-09-2009 = 0409 which means the 40th day of the year 2009
* The { EXP } means expiration which is three years ( i.e. EXP 0212 ) The 0212 means the second month of the year 2009
* No outside label required on case
* 50 cases/pallet double stretch wrapped with outside pouch indicator. Every other pallet to have top slip sheet.
* Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
* Pallets may not be double stacked in warehouse

**Pallet Configuration:**

* 10cases per layer, column stacked 5 high=50 cases per pallet

Date of the run: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Signature of Lead Operator/Supervisor approving complete line set up:

**\* This form will be turned in with the Repack production paperwork and kept on file in the Repack office as per procedure\***

Rev: 00

Date: 05/19/2011